

Date: Wednesday, 3/1/2006 11:38:46 AM  
 User: Linda Lacelle

Process Sheet

SPLIT-1

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PEDAL ASSEMBLY
Job Number	: 25041		
Estimate Number	: 11005		
P.O. Number	: N/A	Part Number	: D412704041
This Issue	: 3/1/2006 S.O. No. : N/A	Drawing Number	: N/A
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: 2/23/2006 Type : SMALL /MED FAB	Drawing Revision	: N/A
Previous Run	: N/A	Material	: N/A
Written By	: SEE COMMENT BELOW	Due Date	: 3/2/2006
Checked & Approved By	: SEE ABOVE USER & DATE	Qty:	3 Um: Each
Comment	: Est Rev:B 05.01.28 Removed hardware on Step 2; Added Figures 1-3 KJ/RF		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
2.0	D3204041	Pedal Assembly
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part number Description batch 1 D3204-041 Pedal Assembly <del>1XB23928</del> / 3XB23190	
3.0	D32051	Bracket
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part number Description batch 1 D3205-1 Bracket B23191	
4.0	D32053	Back Plate
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part number Description batch 1 D3205-3 GHW Bracket <u>1XB23192 / 1XB21785</u>	

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Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0

D32061

Pedal Arm



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	D3206-1	Pedal arm

batch

B23193 2me

6.0

D3209041

Bracket



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	D3209-.041	Bracket

batch

B23527 ✓

7.0

AN310A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	AN3-10A	Bolt

batch

m17566 ✓

8.0

AN3154R

Nut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	AN315-4R	Nut

batch

m17566 ✓

9.0

AN410A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description
1	AN4-10A	Bolt

batch

m18057 ✓

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Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN412A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part number	Description	batch
2	AN4-12A	Bolt	<u>M18822</u>

✓

11.0

AN413A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part number	Description	batch
1	AN4-13A	Bolt	<u>M18369</u>

✓

12.0

AN960JD10

Washer



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty	Part number	Description	batch
5	AN960JD10	Washer	<u>7x M19413 / 5x M19521</u>

✓

13.0

AN960JD416

Washer



Comment: Qty.: 11.0000 Each(s)/Unit Total : 44.0000 Each(s)

Pick:

Qty	Part number	Description	batch
11	AN960JD416	Washer	<u>M19085</u>

✓

14.0

AN960JD416L

Washer



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part number	Description	batch
3	AN960JD416L	Washer	<u>M14477</u>



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Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

MS21042L3

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick:

Qty	Part number	Description	batch
3	MS21042L3	Nut	m18917 ✓

16.0

MS21042L4

Nut



Comment: Qty.: 5.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick:

Qty	Part number	Description	batch
5	MS21042L4	Nut	m17997 ✓

17.0

MS24694S102

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s)

Screw

m14604 ✓

18.0

MS951910

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 4.0000 Each(s) ✓

Bolt

m15159 ✓

19.0

AN960JD10L

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part number	Description	batch
4	AN960JD10L	Washer	m18235 ✓

20.0

AN36A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 8.0000 Each(s)

Bolt

A03-6A bolt

m18950 ✓

C 206103101

Job Completion



Level 2 inspection

PLG —

U 06-03-07  
06/03/07 (3)  
Puc/3/02